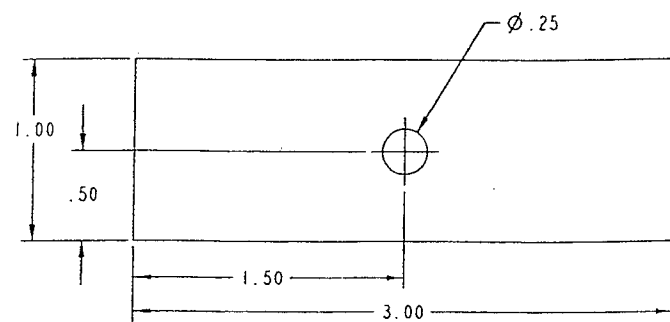


DART AEROSPACE LTD		Work Order:	23992
Description: <i>Splice Sleeve</i>		Part Number:	BL7-43001-121
Dwg: BL7-43001-Rev B		Qty:	20
		Page of	

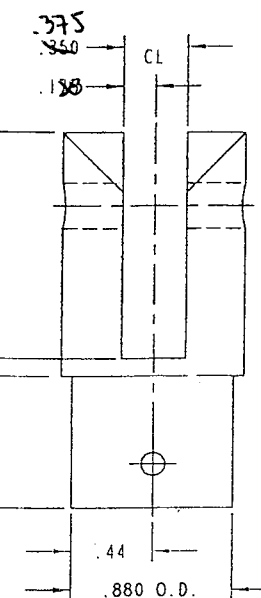
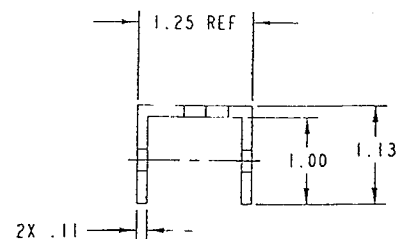
Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	MV	Cut Blanks: 1.25" x 1.25" x 4.800" Long. Mat: 6061-T6 (M6061T6 B1.25x1.25) Batch: M17037 M17044	J	05/09/07	20
3	MV	Machine as per folio FA567: Dwg BL7-43001	J	05/09/07	20
4	QC2	Inspect Parts on the Come off the CNC Machine	P	05/09/07	20
5	QC8	Second Check	ML	05/09/08	20
6	MV	Reburn	J	05/09/16	20
7	FP	Chemical Conversion as per. Part QSI 005 4.1.	ML	05-09-24	20
8	FP	Powder Coat Green Sandblast as per Part QSI 005 4.3. MASK INSIDE	ML	05-09-26	20
9	QC3	Inspect Powder Coat	J	05-09-28	20

Rev.	Date	Change	Revised By	Approved

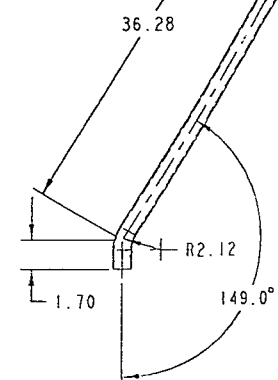
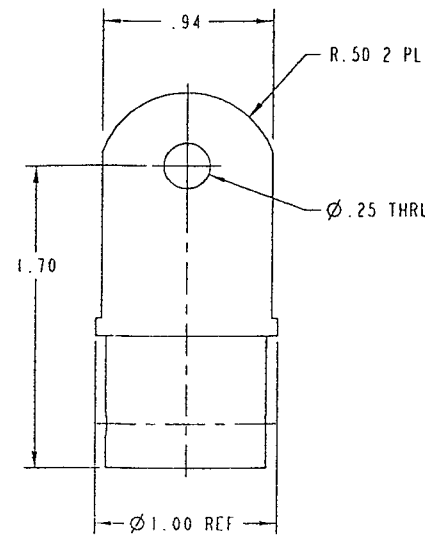
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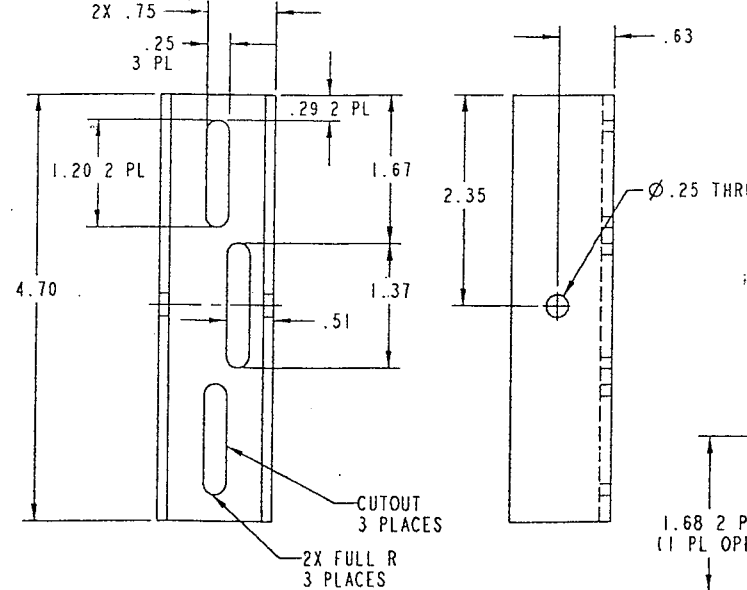
① -271 DOUBLER
MATL: .125 THK, 6061-T6, QQ-A-250/11
SCALE 2.000



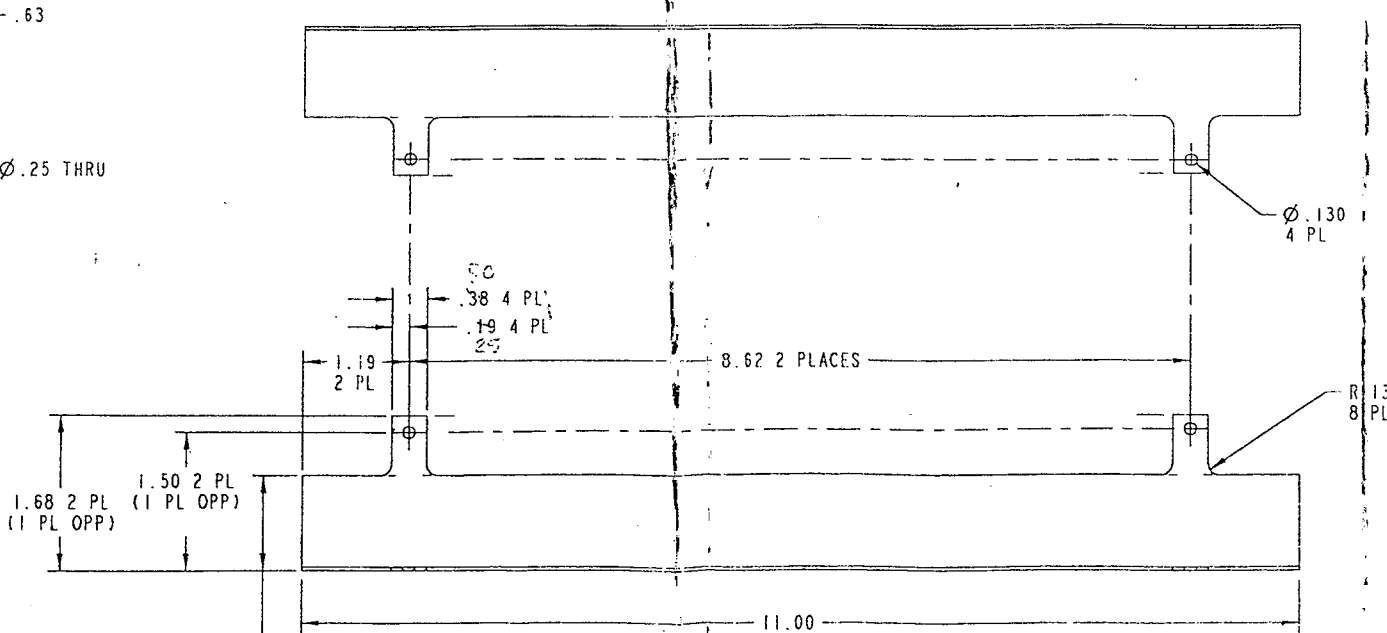
① -125 CLEVIS
MATL: 1.00 RND, 6061-T6, QQ-A-200/8
SCALE 2.000



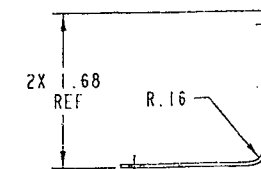
① -343 TUBE ARM
MATL: 1.00 O/D X .065 WALL 6061-T6 TUBE
WW-T-700/6
SCALE 0.200



① -121 SQUARE SLEEVE
MATL: 1.25 SQ, 7075-T6, QQ-A-200/11
SCALE 1.000



① -267 PAD ATTACHMENT FIXTURE
MATL: .032 THK 2024-T3, QQ-A-250/4
SCALE 1.000



00000000

program 36

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No	:	0023992	Department Code:	
Project Name	:	pB67-43001-121 X	Burden Flags	: NNNNNNN
Project For	:	WK538	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	pB67-43001-121	Invoice Number	:
Description	:	<i>Square sleeve</i>	Invoice Amount	: 0.00
Manufactured	:	No		
Amount Req'd	:	<i>20</i>	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	08-09-05	Est Margin	: 0.000%
Est Finish Date	:		Actual Margin	: 0.000%
Act Finish Date	:			
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

		Estimated	Actual
Labour Hrs/Amount Done	:	0.00	0.00
Profits/(Loss)	:	0.00	0.00

